

# UNITED STATES DEPARTMENT OF COMMERCE Pat nt and Trademark Office

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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR			ATTORNEY DOCKET NO		
09/508,771	03/16/00	KIMURA		.J *	500	38296X00	
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20457		IM22/0921	•				
ANTONELLI TERRY STOUT AND KRAUS				CLARKE.Y			
UITE 1800				ART UNIT		PAPER NUMBER	
1300 NORTH SEVENTEENTH STREET ARLINGTON VA 22209				1752 DATE MAILED	_	10	
				DATE MAILED	-	/21/01	

Please find below and/or attached an Office communication concerning this application or proceeding.

**Commissioner of Patents and Trademarks** 

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		Application	n No.	Applicant(s)					
		09/508,771		KIMURA ET AL.					
	Office Action Summary	Examiner		Art Unit					
		Yvette M C		1752					
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply									
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.  - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).  - Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).  Status									
1)⊠	Responsive to communication(s) file								
2a)□		b)⊠ This action is i							
3)□	3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.								
Disposition	on of Claims								
4)⊠ Claim(s) <u>1-35</u> is/are pending in the application.									
4a) Of the above claim(s) is/are withdrawn from consideration.									
5) Claim(s) is/are allowed.									
6)  Claim(s) <u>1-35</u> is/are rejected.									
7) Claim(s) is/are objected to.									
8) Claim(s) are subject to restriction and/or election requirement.									
Applicati	on Papers								
9) The specification is objected to by the Examiner.									
10)⊠ The drawing(s) filed on 16 March 2000 is/are: a)⊠ accepted or b)□ objected to by the Examiner.									
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).									
11) The proposed drawing correction filed on is: a) approved b) disapproved by the Examiner.									
If approved, corrected drawings are required in reply to this Office action.									
12) The oath or declaration is objected to by the Examiner.									
Priority under 35 U.S.C. §§ 119 and 120									
13)⊠ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).									
a)⊠ All b)☐ Some * c)☐ None of:									
	1. ☐ Certified copies of the priority								
	2. Certified copies of the priority documents have been received in Application No.								
3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received.									
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).									
a) The translation of the foreign language provisional application has been received.  15) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121.									
Attachment(s)									
1) Notice	te of References Cited (PTO-892) te of Draftsperson's Patent Drawing Review (Pmation Disclosure Statement(s) (PTO-1449) Pa	TO-948) aper No(s) <u>7</u> .		ry (PTO-413) Paper No(s) I Patent Application (PTO-152)					

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#### **DETAILED ACTION**

#### Information Disclosure Statement

The Information Disclosure Statement filed on March 27, 2001 has been entered and fully considered.

#### Response to Amendment

- 1. Claim 20 has been canceled. Claims 1-19 and 21-35 are currently pending.
- 2. The amendment to the claims filed on June 20, 2001 are sufficient to overcome the rejection of claims 15-17,19, 23-25 and 33-35 over 35 USC 112, 1<sup>st</sup> paragraph.
- 3. The examiner notes that the claims as written do not require fish eyes to be present. The specification indicates that 5 fish eyes/m2 or less is required. The test results presented with the filed amendment as indicate that the said fish eyes are not required as long as the thickness of the resin layer is within the claimed range. The following rejections are based on the broadest interpretation of the claims.

### Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claims 1-5, 7-10, 13-14, 18-19, 21-25, 28-29 and 31 are rejected under 35. U.S.C. 103(a) as being unpatentable over Hilger (US 4698292) in view of Filfield (DE 3825782A). Hilger teaches a photopolymerizable recording material comprising a

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transparent support film, a thermoplastic photopolymerizable photoresist layer and a flexible covering film on the exposed surface of the photoresist layer (abstract). Hilger teaches that the said support preferably has a thickness in the range of 15-30 μm, and the covering film has a thickness from about 5-25 µm. The principal constituents of the photopolymerizable layer comprise a thermoplastic polymeric binder, polymerizable compounds, which are preferably (meth)acrylic acid esters of polyhydric aliphatic hydroxyl compounds and a photoinitiator. The thickness of the layer is generally in the range of between 10-100 μm, most preferably between 15-70 μm. Example 1 exemplifies a 25  $\mu m$  thick polyethylene terphthalate film coated with a photopolymerizable layer having the a composition comprising a terpolymer of nhexylmethacrylate, methacrylic acid and styrene which has a molecular weight of about 35, 000. A 12 µm thick polyethylene film was then applied by laminating to the surface of the dry film layer. The laminate obtained was stored in a large-size roll. Although, example 1 exemplifies the use of a 40 µm thick photopolymerizable layer, Hilger teaches that the preferred range is between 15-70 µm. It would have been obvious to one of ordinary skill in the art to use a thickness within the preferred to make the photopolymerizable layer. It is the examiner's position that between 15-30 µm, the limitations of the instant claims are meet.

Hilger teaches all the limitations of the claims except it fails to lack explicit details pertaining to the protective or covering film. The prior art of Filfield teaches that a covering film which contains less gell and fewer inclusions would reduce the number of indentations in the resist and form a roll that is more even. The examiner is of the

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position that gell and inclusions are analogous to fish eyes as defined by the applicant. One of ordinary skill in the art would have been motivated by the teachings of Fifield to make the covering layer of Hilger have less gell and fewer inclusions to make the roll of Hilger more even and the resist have a reduced number of indentations. It would have been obvious to one of ordinary skill to make as few inclusions as possible and the determination of optimal results can be achieved by routine experimentation. It is the examiner's position that when the covering of Hilger is optimized as taught by Fifield, the final product will inherently meet the limitation of the claimed invention in regard to the diameter and number of fish eyes per m2.

6. Claims 1-10, 13-19, 21-25 and 28-35 are rejected under 35 U.S.C. 103(a) as being unpatentable over Taguchi (US 4360582) in view of Fifield (DE 3825782).

Taguchi teaches a photopolymerizable element comprising a layer of a photopolymerizable composition and a film support made of a transparent material. In order to produce a resist image on a substrate, the photopolymerizable layer is applied to a substrate, exposed imagewise to actinic radiation and developed to form an image (c. 3, I. 20-46). The said element may further comprise a strippable protective film provided on the other surface of the photopolymerizable composition layer for preventing blocking at the winding step and adhesion of dust during handling (c. 3, I. 62-68). Taguchi teaches that the thinner the photopolymerizable layer, the more the resolution is improved (c. 9, I. 17-19). Example 1 exemplifies a solution comprising polymethyl methacrylate as an organic binder, a photopolymerization monomer, and a photoinitiator coating onto a 50 μ-thick polypropylene film and dried to form a

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photopolymerizable layer having a dry thickness of 10  $\upmu$ . The said layer was then laminated onto a 20  $\mu$ -thick polymethyl methacrylate support film. The polypropylene film was then stripped and the said layer was laminated to a treated copper-clad epoxy resin fiber glass substrate. The formed element was then exposed to actinic rays and developed to form a negative image. An etching process was then preformed to remove the copper at the areas unprotected by the resist image (c. 16, l. 30-c. 17, l. 17). Taguchi teaches all the limitations of the claims except it fails to lack explicit details pertaining to the protective film. The prior art of Filfield teaches that a covering film which contains less gell and fewer inclusions would reduce the number of indentations in the resist and form a roll that is more even. The examiner is of the position that gell and inclusions are analogous to fish eyes as defined by the applicant. One of ordinary skill in the art would have been motivated by the teachings of Fifield to make the protective layer of Taguchi have less gell and fewer inclusions to make the roll more even and the resist have a reduced number of indentations. It would have been obvious to one of ordinary skill to make as few inclusions as possible and the determination of optimal results can be achieved by routine experimentation. It is the examiner's position that when the protective film of Taguchi is optimized as taught by Fifield, the final product will inherently meet the limitation of the claimed invention in regard to the diameter and number of fish eyes per m2.

7. Claims 12 and 27 are rejected under 35 U.S.C. 103(a) as being unpatentable over Taguchi (GB 2049072) in view of Fifield (DE 3825782) as applied to claims 1-10, 13-19, 21-25 and 28-35 above, and further in view of Hoffmann (US 4710446). Taguchi

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as discussed above teaches a photopolymerizable layer comprising a photopolymerization initiator. Taguchi discloses that the kind of initiator to be used is not particularly critical and any known photopolymerization initiator can be used (c. 6, l. 42-45). It is the examiner's position that 2,4,5-triarylimidazole dimer is a well known and conventional photoinitiator. This position is supported by the teachings of Hoffmann which teach that photoinitiator systems conventionally used for resist layer include benzophenone, 2,4,5-triarylimidazole dimmers and mixtures thereof (c. 6, l. 9-27).

Claims 11 and 26 are rejected under 35 U.S.C. 103(a) as being unpatentable 8. over Taguchi (GB 2049072) in view of Fifield (DE 3825782) as applied to claims 1-10, 13-19, 21-25 and 28-35 above, and further in view of Hatanaka (US 6133343). Taguchi as discussed above teaches a photopolymerizable layer comprising a photopolymerizable monomer. Taguchi discloses that the kind of monomer to be used is an ethylenically unsaturated compound having at least 2 unsaturated bonds in their molecule. It is the examiner's position that one of ordinary skill would have been motivated to use any ethylenically unsaturated monomer which has at least 2 unsaturated bonds in the taught composition of Taguchi. It is well known in the art that bisphenol A polyoxyalkylene dimethacrylates are polyfunctional compounds. This position is supported by the teachings of Hatanaka which teach that 2,2'di(4methacryloxypolyethoxyphenyl) propane, which is a type of Bisphenol A polyoxyalkylene dimethacrylate and trimethylolpropanetri(methyl)acrylate are polyfunctional (meth)acrylates (c. 6, l. 9-28). Taguchi teaches that trimethylolpropane tri(methyl)acrylate is a suitable monomer. One of ordinary skill in the art would have

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been motivated to substitute a 2'di(4-methacryloxypolyethoxyphenyl) propane of Hatanaka for the that trimethylolpropane tri(methyl)acrylate of Taguchi and expect reasonably similar results. Motivation is based on the concept that similar compounds will produce reasonably similar results.

## Response to Arguments

- 9. Applicant's arguments with respect to claims 1-19 and 21-335 have been considered but are moot in view of the new ground(s) of rejection.
- 10. In response to applicant's argument that the references fail to show certain features of applicant's invention, it is noted that the features upon which applicant relies (i.e., air voids) are not recited in the rejected claim(s). Although the claims are interpreted in light of the specification, limitations from the specification are not read into the claims. See *In re Van Geuns*, 988 F.2d 1181, 26 USPQ2d 1057 (Fed. Cir. 1993). The examiner remains the applicant that the motivation of the prior art does not have to be that of the applicant.
- 11. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Yvette M Clarke whose telephone number is 703-305-0589. The examiner can normally be reached on Monday-Thursday 7-5:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Janet Baxter can be reached on 703-308-2303. The fax phone numbers for the organization where this application or proceeding is assigned are 703-305-3599 for regular communications and 703-305-3599 for After Final communications.

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Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0661.

JANET BAX

SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 1700

September 19, 2001